

Accreditation Certificate

BOC Gases Ireland Ltd

Bluebell Industrial Estate, Dublin 12

Type B Inspection Body

Registration number: **9003**

is accredited by the Irish National Accreditation Board (INAB) to undertake inspection as detailed in the Schedule bearing the above registration number, in compliance with ISO/IEC 17020:1998 *“General Criteria for the operation of various types of bodies performing inspections”*

(This Certificate must be read in conjunction with the Annexed Schedule of Accreditation)

Date of award of accreditation: 29:11:2004

Date of last renewal of accreditation: 08:10:2009

Expiry date of this certificate of accreditation: 29:11:2014

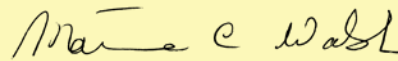
This accreditation shall remain in force until further notice subject to continuing compliance with ISO/IEC 17020:1998, IAF/ILAC-A4 and any further requirements specified by the Irish National Accreditation Board.

Manager:



Dr Adrienne Duff

Chairperson:



Dr Máire Walsh

Issued on 08 October 2009

Organisations are subject to annual surveillance and are re-assessed every five years. The renewal date on this Certificate confirms the latest date of renewal of accreditation.

To confirm the validity of this Certificate, please contact the Irish National Accreditation Board at +353-1-6073003

Schedule of Accreditation



(Annex to Accreditation Certificate)

Type B Inspection Body

BOC Gases Ireland Ltd

ISO/IEC 17020:1998 (IS EN 45004:1995)

Cylinder Pressure Testing & Inspection Body

Type B Inspection Body

Initial Accreditation Date : 29-November-2004

Expiry Date of Current 29-November-2014

Certificate of

Accreditation:

Postal Address: Bluebell Industrial Estate, Dublin 12

Telephone: +353 (1) 4091800

Fax: +353 (1) 4091801

E-mail:

Contact Name: Mr Stephen Moran

Facilities: Normally not available for public testing

Scope of Accreditation



BOC Gases Ireland Ltd Cylinder Pressure Testing & Inspection Body

Type B Inspection Body

Field of Inspection/ Materials/products tested	Type & Range of: Inspection / Test/Properties measured	Methods and Procedures/ Equipment/techniques used
<p>102 INDUSTRIAL EQUIPMENT .01 Pressure Equipment</p> <p>CYLINDERS AND OTHER PRESSURE VESSELS</p> <p>Periodic inspection of Transportable Gas Cylinders (excluding dissolved acetylene cylinders):- <i>Seamless steel cylinders</i></p>	<p>Periodic inspection of gas cylinders</p> <p>Which includes:</p> <ul style="list-style-type: none"> External & internal visual examinations Hydraulic proof pressure test 	<p>In house Procedure: BOC CMT- Based on BS EN 1968:2002 Notes:-*1, *2</p>
<p>Note:</p> <ol style="list-style-type: none"> Excludes Ultrasonic testing of Cylinders Excluding Shot Blasting of Cylinders 		