

Schedule of Accreditation



Organisation Name	LRQA Certification & Assurance Services Limited
Trading As	
INAB Reg No	9027
Contact Name	Luke Baldwin
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Website	https://www.inspectioncasl.com
Accreditation Standard	EN ISO/IEC 17020
Standard Version	2012
Date of award of accreditation	30/01/2019
Scope Classification	Inspection
Scope Classification	Notified Bodies - Inspection
Services available to the public ¹	Yes

¹ Refer to document on interpreting INAB Scopes of Accreditation

Sites from which accredited services are delivered		
(the detail of the accredited services delivered at each site are on the Scope of Accreditation)		
	Name	Address
1	Head Office	Spaces Dublin Airport, First Floor, Building 2, The Green, Dublin Airport Central, Swords,, Co Dublin, Dublin, Ireland, K67E2H3

Scope of Accreditation

Head Office

Inspection

Inspection Field - Scope Item	Items inspected	Inspection detail	Standard references & procedures	Regulatory requirements (where applicable)
	Approval of permanent joining procedures	Non Harmonised Standards Permanent joining Procedures: ASME IX (2025) BPVC Section IX-Welding, Brazing, and Fusing Qualifications ISO 17779 (2025) Brazing — Specification and qualification of brazing procedures for metallic materials ISO 15614-12 (2021) Spot, seam and projection welding ISO 15614-13 (2023) Upset (resistance butt) and flash welding ISO 14555 (2025) Arc stud welding of metallic materials BS 4515-1 (2004) Welding of steel pipelines on land and offshore Carbon BS 4515-2 (1999) Specification for welding of steel pipelines on land and offshore Duplex ISO 17660-1 (2021) Reinforcing Steel Load-bearing welded joints ISO 17660-2 (2006) Reinforcing Steel Non load-bearing welded joints AWS D1.1 (2025) - Structural Welding Code - Steel	Internal procedure QP9	

	AWS D1.6 (2017) - Structural Welding Code - Stainless Steel		
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Head Office

Notified Bodies - Inspection

EU Directive no. & name -	Irish legislation	Conformity Assessment Procedures (Directive Annex, Modules, System, Decision)	Product & Harmonised Standard	Procedures
2014/68/EU Pressure equipment	S.I. 233 of 2017	RTPO for permanent joining procedures Annex I - 3.1.2	ISO 15614-1 (2017+A1 2019) Arc and gas welding of steels and arc welding of nickel and nickel alloys ISO 15614-2 (2025) Arc welding of aluminum and its alloys ISO 15614-5 (2024) Arc welding of titanium, zirconium and their alloys ISO 15614-6 (2006) Arc and gas welding of copper and its alloys ISO 15614-7 (2019) Overlay welding ISO 15614-8 (2016) Welding of tubes to tube-plate joints ISO 15614-11 (2025) Electron and laser beam welding ISO 15613 (2025) Qualification based on a pre-production welding test ISO 13134 (2000) Brazing Procedure Approval ISO 13445-4 Annex C (2021+A1 2023) - Specification and approval of expansion procedures and operators	Internal procedure QP9

The CAB is accredited for the purposes of Recognised Third-Party Organisation (RTPO) PED Art. 20. For further information on the notified body status refer to the EU NANDO database and contact the notifying authority; Department of Enterprise, Tourism and Employment